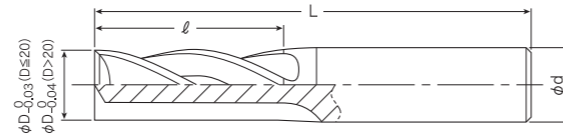


# V-2SF Vコート 3Sエンドミル 2枚刃 (標準刃)

V-2SF 2-Flute V-coat Standard End Mills



材質=粉末ハイス  
刃数=2枚  
リード角=右振り30°  
刃径公差=0~-0.03(D≤20)  
0~-0.04(D>20)



## ●適用被削材材質

型番	鋳鉄 FC,FCD (~350HB)	炭素鋼 S50C (~200HB)	合金鋼 SCM (~250HB)	工具鋼 SKD (~35HRC)	調質鋼 NAK (~45HRC)	ステンレス SUS304 (~35HRC)	アルミ合金 Al	銅合金 Cu	チタン合金 Ti-6Al-4V	耐熱合金 インコネル	樹脂 ABS
V-2SF	◎	◎	◎	◎	○	◎	○		○	○	

◎=最適 ○=適 △=可

## ●注文例=型番、刃径 「V-2SF 0.5」

型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)	型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)	型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)
V-2SF	0.5	1	50	6	V-2SF	3.6	10	60	8	V-2SF	6.7	15	65	10
V-2SF	0.6	1.2	50	6	V-2SF	3.7	10	60	8	V-2SF	6.8	15	65	10
V-2SF	0.7	1.4	50	6	V-2SF	3.8	10	60	8	V-2SF	6.9	15	65	10
V-2SF	0.8	1.6	50	6	V-2SF	3.9	10	60	8	V-2SF	7	20	65	10
V-2SF	0.9	2	50	6	V-2SF	4	12	60	8	V-2SF	7.1	20	65	10
V-2SF	1	3	50	6	V-2SF	4.1	12	60	8	V-2SF	7.2	20	65	10
V-2SF	1.1	3	50	6	V-2SF	4.2	12	60	8	V-2SF	7.3	20	65	10
V-2SF	1.2	3	50	6	V-2SF	4.3	12	60	8	V-2SF	7.4	20	65	10
V-2SF	1.3	3	50	6	V-2SF	4.4	12	60	8	V-2SF	7.5	20	65	10
V-2SF	1.4	3	50	6	V-2SF	4.5	12	60	8	V-2SF	7.6	20	65	10
V-2SF	1.5	4.5	50	6	V-2SF	4.6	12	60	8	V-2SF	7.7	20	65	10
V-2SF	1.6	4.5	50	6	V-2SF	4.7	12	60	8	V-2SF	7.8	20	65	10
V-2SF	1.7	4.5	50	6	V-2SF	4.8	12	60	8	V-2SF	7.9	20	65	10
V-2SF	1.8	4.5	50	6	V-2SF	4.9	12	60	8	V-2SF	8	20	65	10
V-2SF	1.9	4.5	50	6	V-2SF	5	15	60	8	V-2SF	8.1	20	65	10
V-2SF	2	6	50	6	V-2SF	5.1	15	60	8	V-2SF	8.2	20	65	10
V-2SF	2.1	6	50	6	V-2SF	5.2	15	60	8	V-2SF	8.3	20	65	10
V-2SF	2.2	6	50	6	V-2SF	5.3	15	60	8	V-2SF	8.4	20	65	10
V-2SF	2.3	6	50	6	V-2SF	5.4	15	60	8	V-2SF	8.5	20	75	10
V-2SF	2.4	8	50	6	V-2SF	5.5	15	60	8	V-2SF	8.6	20	75	10
V-2SF	2.5	8	50	6	V-2SF	5.6	15	60	8	V-2SF	8.7	20	75	10
V-2SF	2.6	8	50	6	V-2SF	5.7	15	60	8	V-2SF	8.8	20	75	10
V-2SF	2.7	8	50	6	V-2SF	5.8	15	60	8	V-2SF	8.9	20	75	10
V-2SF	2.8	8	50	6	V-2SF	5.9	15	60	8	V-2SF	9	25	75	10
V-2SF	2.9	8	50	6	V-2SF	6	15	60	8	V-2SF	9.1	25	75	10
V-2SF	3	10	50	6	V-2SF	6.1	15	60	8	V-2SF	9.2	25	75	10
V-2SF	3.1	10	50	6	V-2SF	6.2	15	60	8	V-2SF	9.3	25	75	10
V-2SF	3.2	10	50	6	V-2SF	6.3	15	60	8	V-2SF	9.4	25	75	10
V-2SF	3.3	10	50	6	V-2SF	6.4	15	60	8	V-2SF	9.5	25	75	12
V-2SF	3.4	10	50	6	V-2SF	6.5	15	65	10	V-2SF	9.6	25	75	12
V-2SF	3.5	10	60	8	V-2SF	6.6	15	65	10	V-2SF	9.7	25	75	12

使用範囲の広い刃長 豊富なサイズ

型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)	型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)	型番	刃径(D)	刃長(ℓ)	全長(L)	シャンク径(d)
V-2SF	9.8	25	75	12	V-2SF	13.7	35	90	16	V-2SF	17.6	40	100	16
V-2SF	9.9	25	75	12	V-2SF	13.8	35	90	16	V-2SF	17.7	40	100	16
V-2SF	10	25	75	10	V-2SF	13.9	35	90	16	V-2SF	17.8	40	100	16
V-2SF	10.1	25	75	12	V-2SF	14	35	90	16	V-2SF	17.9	40	100	16
V-2SF	10.2	25	75	12	V-2SF	14.1	35	90	16	V-2SF	18	40	100	16
V-2SF	10.3	25	75	12	V-2SF	14.2	35	90	16	V-2SF	18.1	40	100	16
V-2SF	10.4	25	75	12	V-2SF	14.3	35	90	16	V-2SF	18.2	40	100	16
V-2SF	10.5	25	75	12	V-2SF	14.4	35	90	16	V-2SF	18.3	40	100	16
V-2SF	10.6	25	75	12	V-2SF	14.5	35	90	16	V-2SF	18.4	40	100	16
V-2SF	10.7	25	75	12	V-2SF	14.6	35	90	16	V-2SF	18.5	40	100	20
V-2SF	10.8	25	75	12	V-2SF	14.7	35	90	16	V-2SF	18.6	40	100	20
V-2SF	10.9	25	75	12	V-2SF	14.8	35	90	16	V-2SF	18.7	40	100	20
V-2SF	11	30	85	12	V-2SF	14.9	35	90	16	V-2SF	18.8	40	100	20
V-2SF	11.1	30	85	12	V-2SF	15	40	100	16	V-2SF	18.9	40	100	20
V-2SF	11.2	30	85	12	V-2SF	15.1	40	100	16	V-2SF	19	45	120	20
V-2SF	11.3	30	85	12	V-2SF	15.2	40	100	16	V-2SF	19.1	45	120	20
V-2SF	11.4	30	85	12	V-2SF	15.3	40	100	16	V-2SF	19.2	45	120	20
V-2SF	11.5	30	85	12	V-2SF	15.4	40	100	16	V-2SF	19.3	45	120	20
V-2SF	11.6	30	85	12	V-2SF	15.5	40	100	16	V-2SF	19.4	45	120	20
V-2SF	11.7	30	85	12	V-2SF	15.6	40	100	16	V-2SF	19.5	45	120	20
V-2SF	11.8	30	85	12	V-2SF	15.7	40	100	16	V-2SF	19.6	45	120	20
V-2SF	11.9	30	85	12	V-2SF	15.8	40	100	16	V-2SF	19.7	45	120	20
V-2SF	12	30	85	12	V-2SF	15.9	40	100	16	V-2SF	19.8	45	120	20
V-2SF	12.1	30	85	12	V-2SF	16	40	100	16	V-2SF	19.9	45	120	20
V-2SF	12.2	30	85	12	V-2SF	16.1	40	100	16	V-2SF	20	45	120	20
V-2SF	12.3	30	85	12	V-2SF	16.2	40	100	16	V-2SF	22	45	120	20
V-2SF	12.4	30	85	12	V-2SF	16.3	40	100	16	V-2SF	24	50	140	25
V-2SF	12.5	30	85	12	V-2SF	16.4	40	100	16	V-2SF	25	50	140	25
V-2SF	12.6	30	85	12	V-2SF	16.5	40	100	16	V-2SF	26	50	140	25
V-2SF	12.7	30	85	12	V-2SF	16.6	40	100	16	V-2SF	28	55	145	25
V-2SF	12.8	30	85	12	V-2SF	16.7	40	100	16	V-2SF	30	55	145	25
V-2SF	12.9	30	85	12	V-2SF	16.8	40	100	16	V-2SF	32	60	160	32
V-2SF	13	35	90	12	V-2SF	16.9	40	100	16	V-2SF	35	60	160	32
V-2SF	13.1	35	90	12	V-2SF	17	40	100	16	V-2SF	40	65	165	32
V-2SF	13.2	35	90	12	V-2SF	17.1	40	100	16					
V-2SF	13.3	35	90	12	V-2SF	17.2	40	100	16					
V-2SF	13.4	35	90	12	V-2SF	17.3	40	100	16					
V-2SF	13.5	35	90	16	V-2SF	17.4	40	100	16					
V-2SF	13.6	35	90	16	V-2SF	17.5	40	100	16					